

Work Order ID 69896

Tuesday, May 24, 2011 10:08:12 AM



Page 1

Item ID:	D3917-3	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Washer					
Start Date:	5/24/2011	Start Qty:	40.00			
Required Date:	5/31/2011	Req'd Qty:	40.00			
Reference:						

Approvals:	Process Plan:	Date:	1-05-24	Tooling:		Date:		Run	Start	
	QC:	Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3917	A								

100		Hardinge	Hardinge CNC Lathe Small	0.00					
		Memo	TURN AS PER FOLIO FA876 & DWG FOLIO REV: <u>1</u> DWG REV: <u>1</u>	0.00					46 6
		DEBURR							
110		QC	Quality Control	0.00					46 6
		Memo	QC2- Inspect parts off machine FAI/FAIB	0.00					

SA 11/6/13

SA 11/6/13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

Picklist Print

Tuesday, May 24, 2011 10:08:18 AM

Page 1

Work Order ID: 69896

Parent Item: D3917-3

Parent Item Name: Washer



Start Date: 5/24/2011

Required Date: 5/31/2011

Start Qty: 40.00

Required Qty: 40.00

Comments: Ipp Rev:A New Issue 09-12-02 JLM Verified by:DD IPP Rev:B as
per dwg REV.A DD 10.02.22 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MDELNRNR0.750 Purchased

No

100

f

73.2000

0.02

0.842105



SL 11613

Delrin Round Bar 0.75"

Location

Loc Qty

Loc Code

MAT055

73.2

115472

7.5

116183

3.6

117273

56

117322

6.1

266 AF

W/O:		WORK ORDER CHANGES					
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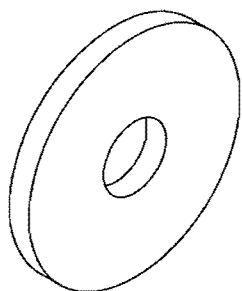
W/O:		WORK ORDER CHANGES					
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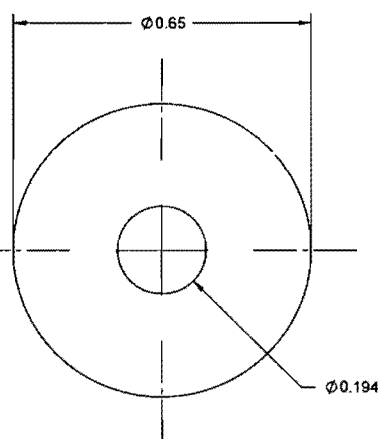
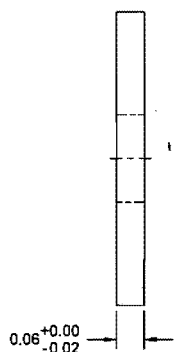
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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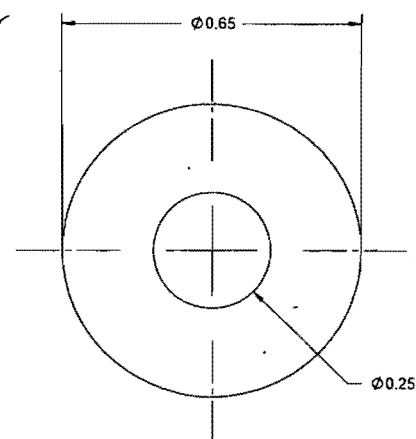
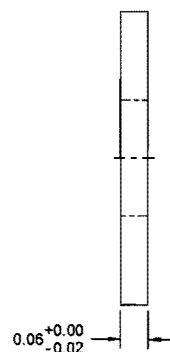
NOTE: Date & initial all entries



ISO VIEW



D3917-1 WASHER



D3917-3 WASHER

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 69894

211-05-24

RELEASED
2010-02-16

NOTES:

- 1) MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL, COLOR BLACK
REF DART SPEC M-DELIN-R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: < 0.01 lbs

A		NEW ISSUE		JPH	10.01.29
REV.		DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. A	
DRAWN	AJS			SHEET 1 OF 1	
CHECKED	<i>[Signature]</i>	DRAWING NO. D3917		SCALE NTS	
MFG. APPR.	<i>[Signature]</i>	TITLE WASHER (350 BASKET)			
APPROVED	<i>[Signature]</i>	DATE 10.01.29		COPYRIGHT © 2010 BY DART AEROSPACE LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. ANY DISCLOSURE OR REPRODUCTION OF THIS DOCUMENT IS PROHIBITED WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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